

Geofirma® & ProFab® Nonwoven Geotextiles

Technical Guide & Specification of Geotextiles for Transportation Applications

■ The Challenge

To provide effective filtration, drainage and separation of engineering materials in a variety of construction structures associated with a range of transportation and associated infrastructure activities, the use of geotextiles has gained tremendous acceptance over the last 30 years. Geotextile materials, when selected appropriately, allow for the replacement of traditional granular filter and drainage layers, providing a significant environmental and economic benefit. This guide is not meant to replace traditional engineering design principles, but rather indicate, based on long term experience, the candidate geotextile that has generally proven suitable for use in specific environments associated with factors such as temperature, chemical, soils type, damage and ground conditions. This guide does not address issues such as soil reinforcement. Global Synthetics can assist with additional advice regarding soil reinforcement under embankments, within slopes, over piles, wall design and pavement improvement, using additional specialist geosynthetic products, for such applications.

■ Meeting the Challenge

Quality

Global Synthetics have partnerships with manufacturers to ensure the best range of geotextiles to suit the widest range of applications. Our manufacturers have a commitment to quality with accreditation to both ISO Quality and International Test Facility endorsement, with sophisticated in house laboratory testing to ensure that product manufactured, meets or exceeds, required performance criteria.



Materials

Global Synthetics have partnerships with manufacturers of geotextiles that can use either polyester or polypropylene as the polymer of choice for manufacture of the geotextile. The choice of polymer is important to ensure the widest possible application range. In addition, both continuous filament and staple fibre filaments may be used in the production of our geotextiles that can provide performance benefits in specific applications. For further details on the benefits of a specific polymer or fabric type contact Global Synthetics.

Testing

Global Synthetics partner with manufacturers that have a commitment to in-house testing to Australian Standard Methods of Test for geotextiles. Our laboratories have either achieved or are in the process of achieving accreditation through Mutual Recognition Programmes of NATA, full endorsement through formal accreditation of test equipment, test personnel and test competency. Global Synthetics will additionally use well recognised international test methods where no such Australian Standard exists for specific project requirements.

History

Global Synthetics is staffed by experienced civil engineers who can assist you in the appropriate geotextile selection for your project. Our partners are amongst the largest manufacturers in the world. One of our partner facilities has the ability to produce some 150,000 tonnes of geotextile per annum. This tonnage is some 15 times larger than the total Australian market for this product. We can produce geotextile in wide width rolls and provide geotextile product in a mass range between 100g/m² to 2000 g/m².

Delivery

With large stock holdings held in our strategically located warehouses throughout Australia, Global Synthetics can deliver product in a timely manner to meet construction schedules.

DISCLAIMER : All information provided in this publication is correct to the best knowledge of the company and is given out in good faith. The information presented herein is intended only as a general guide to the use of such products and no liability is accepted by Global Synthetics Pty Ltd for any loss or damage however arising, which results either directly or indirectly from the use of such information. Global Synthetics Pty Ltd have a policy of continuous development so information and product specifications may change without notice.

Geofirma® & ProFab® Nonwoven Geotextiles

1.0 General

Geotextiles have had a long history of use in filtration, drainage, separation and protection applications in a range of civil, coastal and environmental engineering structures.

Geotextiles are a relatively inexpensive product, that when designed and installed correctly can replace traditional granular treatments with significant cost savings, both in aggregate quantities used and traditional labour costs to install such aggregate systems.

This technical note uses a well accepted Australian philosophical approach to the use and specification of these products by application type. This note has been documented to allow confidence in the use of Global Synthetics geotextiles for a variety of common construction structures used in transportation applications. This document does not replace good engineering design when required, in the detailing and specification of adequate drainage and filtration structures.

2.0 Geotextile Types

Global Synthetics offers geotextiles manufactured in a variety of ways using a choice of polymers to maximise the potential product applications. Each manufacturing process and polymer type may offer some distinct advantages of one over the other.

The geotextile types offered by Global Synthetics in this document are for applications of simple drainage and separation construction activities generally associated with the construction of roads and related construction activities.

- **NONWOVEN POLYPROPYLENE GEOTEXTILE** – suitable for most applications dependent upon grade selected. Marketed under the ProFab® product range. These are needle punched, polypropylene, nonwoven geotextiles. The construction of the fabric is staple fibre which provides some improved abrasion resistance in situations, such as under rail track where there is movement of stone against fabric.
- **NONWOVEN POLYESTER GEOTEXTILE** – suitable for most applications dependent upon grade selected. The most common fabric construction type marketed here in this Region. These products are marketed as the Geofirma® geotextile range. These are needle punched, continuous filament, polyester, nonwoven geotextiles. Some limitations exist where the environment of use for the geotextile is highly alkaline.

3.0 Polymer Types & Fabric Construction Types

It is not the intention of this document to give detailed information on polymer types and suitability other than some very general and well documented restrictions.

- Some International Standards state that the use of recycled polymers used in geotextile manufacture shall not be used, or if able to be used, shall only be used in applications of limited life span. Global Synthetics uses virgin polypropylene and polyester fibres in the production of their nonwoven geotextile range depending on the technical requirements.
- Global Synthetics can provide the most commonly marketed geotextile type used both in Australia and the Pacific Islands which is a polyester nonwoven needle punched geotextile. This product is supplied in wide width rolls to 6m and is available in a range of strengths to satisfy all potential civil and environmental applications that require the use of a quality geotextile. **REFER TO GEOFIRMA® TECHNICAL DATA SHEETS.**
- Polypropylene based geotextiles are best used where the geotextile is to be placed in, or in near contact to structures that are alkaline in nature. This alkaline environment may be as a result of some industrial treatment process, such as in some tailing dam systems, landfill leachate applications, applications of lime and cement stabilisation or where the geotextile is in contact with or within concrete structures (that are intrinsically alkaline from the cement paste constituents). Polypropylene has a much higher resistance to alkali environments than polyester fibre geotextiles. Polyester geotextiles can suffer catastrophic loss of function in such high alkali environments through a process known as hydrolysis. **REFER TO PROFAB® TECHNICAL DATA SHEETS FOR POLYPROPYLENE POLYMER GEOTEXTILES.**

4.0 Drainage & Filtration Applications

In applications of drainage and filtration, the designer should consider the survivability of the geotextile against damage during the installation process, the soil type that the geotextile will be in contact with (considering the maximum particle size and grading), the type of drain to be constructed, the likely flow requirements of the geotextile and in some applications, the ground conditions on which the drainage structure is to be constructed.

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4.1 TRENCH DRAIN APPLICATIONS

This is the application when a geotextile is wrapped around the inside face of a trench to minimise soil movement from the adjacent ground into the drainage structure minimising the potential for blockage of the drainage aggregate and pipe systems by the soil, whilst allowing ground water to pass through the fabric and into the drain.

Case of 2m Trench Depth (max)

Stone Size (mm) D_{85}	Trench Depth (m)	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	≤ 2	ProFab AS401 Geofirma AS150A	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 75	≤ 2	ProFab AS501 Geofirma AS200B	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 200	≤ 2	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

Case of 3m Trench Depth (max)

Stone Size (mm) D_{85}	Trench Depth (m)	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	≤ 3	ProFab AS501 Geofirma AS200B	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 75	≤ 3	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 200	≤ 3	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

1. Drop Height of rock from machine $\leq 1.5\text{m}$ from top of trench
2. Suitability of the offered geotextile w.r.t. suitable geotextile filtration and drainage requirements is based on most critical requirements of geotextile pore size $\leq 120\mu\text{m}$, geotextile flow rate $\geq 50\text{ l/m}^2/\text{sec}$, minimum geotextile permittivity ≥ 0.5 for the range of soil types nominated.
3. D_{85} refers to the rock size at which 85% of material is finer than.

4.2 BLANKET DRAIN APPLICATIONS

This is an application where a drainage layer is placed under an embankment (may be either a fill or cut situation) such that water at the embankment underside may be directed to side discharge points. Generally a geotextile is placed at the embankment formation level. Granular, free draining fill, is placed on top of the geotextile and then an additional geotextile layer may be placed on the top of the aggregate layer to form what is known as a blanket drain. The bearing capacity of the existing ground will have some effect on the fabric grade to be selected. Obviously, the "softer" the ground the greater the need for more robust geotextiles to carry the imposed loads on this weak ground.

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Case of Blanket Drain and CBR of ground > 3

Stone Size (mm) D_{85}	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	ProFab AS401 Geofirma AS150A	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 75	ProFab AS501 Geofirma AS200B	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 200	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 400	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 600	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

Case of Blanket Drain and CBR of ground ≤ 3

Stone Size (mm) D_{85}	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	ProFab AS 801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 75	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 200	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 400	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 600	N/A	Specialist suggestions should be sought from Global Synthetics

1. Drop Height of rock from machine $\leq 1.5m$ from top of trench
2. Suitability of the offered geotextile w.r.t. suitable geotextile filtration and drainage requirements is based on most critical requirements of geotextile pore size $\leq 120\mu m$, geotextile flow rate $\geq 50 l/m^2/sec$, minimum geotextile permittivity ≥ 0.5 for the range of soil types nominated.
3. D_{85} refers to the rock size at which 85% of material is finer than.



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5.0 Retaining Structures & Scour Structures

5.1 RETAINING STRUCTURES

A geotextile is necessary to separate and filter under / behind retaining structures to ensure that soil particles cannot be transported by hydraulic action or ground water movement in such applications. Conventional retaining structures includes the drainage element associated immediately adjacent to the retaining wall such as masonry core filled blockwork, segmental concrete block walls, sleeper walls and crib retaining walls. The geotextile type(s) quoted are the minimum acceptable for such structures. The use of large drainage aggregate greater than 20mm in size, or extremely angular aggregate, for example, some recycled concrete products, will require a higher grade of fabric from a survivability aspect. These suggestions do not include chimney drains or similar large scale drainage structures that are generally subject to specialist detailed design.

Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
ProFab AS401 Geofirma AS150A	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

5.2 SCOUR SYSTEMS AND GABION WALLS - PROPRIETARY SYSTEMS

Scour systems are defined as those products that can be somewhat proprietary in nature such as interlocking concrete block systems, wire rock mattress, gabion structures (hydraulic applications) and systems such as granular filled, interlocking tyres. The selection of the appropriate geotextile in such applications can be complex and will be a function of existing soils to be protected, the hydraulic environment and the scour product used.

Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
ProFab AS 801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

5.3 ROCK ARMOUR REVETMENT SYSTEMS

Rock armour revetment systems are one of the most common methods of treatment of an exposed area against possible scour effects. Where the application is extreme such as in very severe hydraulic conditions such as coastal works and where reversing flow situations are in place there must be detailed design taken to ensure the adequacy of the geotextile recommended.

Stone Size (mm) D_{85}	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 200	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.
≤ 400	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability granular soils and pervious granular soils.

1. Drop Height of rock from machine $\leq 1.5m$ from top of trench
2. D_{85} refers to the rock size at which 85% of material is finer than.
3. Suitability of the offered geotextile w.r.t. suitable geotextile filtration and drainage requirements is based on the most critical requirements of geotextile pore size $\leq 120\mu m$, geotextile flow rate $\geq 50 l/m^2/sec$, minimum geotextile permittivity ≥ 0.5 for the range of soil types nominated.
4. In some applications and to protect the geotextile, a layer of finer sized material may be placed on the geotextile prior to placement of the larger rock.
5. Careful design is required in situations where reversing flow situations are likely to be encountered, such as in coastal protection works.

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6.0 Separation Applications

6.1 SEPARATION APPLICATIONS TO PREVENT INTERMIXING OF DISSIMILAR MATERIALS

This is an application where generally high quality fills are being imported and are to be placed over lower quality in-situ materials to form either a short term structure such as an access road or for longer term applications where the embankment will form a longer term structure such as a permanent road. The geotextile type to be used will be largely a function of ground water conditions, ground support conditions (expressed in terms of a CBR value) and if filtration requirements are critical or not. Of course, like all geotextile applications, the survivability of the fabric to construction damage will be a function of the imported fill material stone size placed on the geotextile. The primary function of the geotextile is to prevent short and long term intermixing of the dissimilar materials with additionally, some secondary reinforcement benefit.

Case of Separation Application and Unsaturated Ground and CBR > 3

Stone Size (mm) D_{85}	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	ProFab 401 Geofirma AS150A	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 37.5	ProFab 401 Geofirma AS150A	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 75	ProFab AS501 Geofirma AS200B	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 75	ProFab AS501 Geofirma AS200B	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 200	ProFab AS 801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 200	ProFab AS 801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 400	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 400	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 600	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 600	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.

1. D_{155} refers to the soil size at which 15% of material is finer than.

2. Where reference is made to filtration and drainage in this application of use for low permeability soils then suitability is based on the most critical requirements of geotextile pore size $\leq 300\mu\text{m}$, geotextile flow rate $\geq 10 \text{ l/m}^2/\text{sec}$, minimum geotextile permittivity ≥ 0.10 for the range of soil types nominated.

3. Where reference is made to filtration and drainage in this application of use for predominately pervious soils then suitability is based on the most critical requirements of geotextile pore size $\leq 600\mu\text{m}$, geotextile flow rate $\geq 20 \text{ l/m}^2/\text{sec}$, minimum geotextile permittivity ≥ 0.2 for the range of soil types nominated.

4. D_{85} refers to the rock size at which 85% of material is finer than.

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6.1 SEPARATION APPLICATIONS TO PREVENT INTERMIXING OF DISSIMILAR MATERIALS (CONTINUED)

Case of Separation Application and Saturated Ground and CBR ≤ 3

Stone Size (mm) D_{85}	Suitable Global Geotextile	Suitability of Global Geotextile in Filtration of varying soil types
≤ 37.5	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 37.5	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 75	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 75	ProFab AS801 Geofirma AS270C	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 200	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 200	ProFab AS1071 Geofirma AS350D	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 400	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
≤ 400	ProFab AS1601 Geofirma AS500E	Grade suitable for filtration and drainage requirements of silt and clay soils, low permeability soils. $D_{155} \leq 75\mu\text{m}$.
Larger Stone	N/A	Speak to Global Synthetics for Specialist Advice

1. D_{155} refers to the soil size at which 15% of material is finer than.

2. Where reference is made to filtration and drainage in this application of use for low permeability soils then suitability is based on most critical requirements of geotextile pore size $\leq 300\mu\text{m}$, geotextile flow rate $\geq 10 \text{ l/m}^2/\text{sec}$, minimum geotextile permittivity ≥ 0.10 for the range of soil types nominated.

3. Where reference is made to filtration and drainage in this application of use for predominately pervious soils then suitability is based on most critical requirements of geotextile pore size $\leq 600\mu\text{m}$, geotextile flow rate $\geq 20 \text{ l/m}^2/\text{sec}$, minimum geotextile permittivity ≥ 0.2 for the range of soil types nominated.

4. D_{85} refers to the rock size at which 85% of material is finer than.

7.0 Installation

Geotextile rolls shall be stored in a secure location. The geotextile rolls shall be stored off the ground with the use of timber packers such that the bottom layer of rolls is clear of the ground and shall be placed such that the rolls may not be contaminated by oils or such other materials. All rolls shall be supplied in a highly UV stable wrapper that shall protect the geotextile from UV deterioration. All rolls shall be left in the wrapper until use. Any geotextile roll unwrapped shall not be left uncovered for extended periods of time.

Dependent upon ground conditions the minimum overlap in all applications (other than underwater) shall be 300mm. The minimum overlap of 300mm shall be for ground conditions that are firm and with a CBR of ≥ 3 . Overlaps for softer ground conditions ($1 \leq \text{CBR} < 3$) shall have a minimum 500mm overlap. For conditions of placement underwater the overlap in all cases shall be 1m. For ground conditions with a CBR < 1 the minimum overlap shall be 1m and may also require specialist advice.

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8.0 Other Global Synthetics Geotextiles

ACETex® Reinforcement Geotextiles, Monofilament Geotextiles, Woven Geotextiles, ProFab Nonwoven Mini Rolls & ProFab Ultra Heavy Weight Nonwoven Range. Speak to Global Synthetics for further advice regarding these products.



About Us

Leaders in Geosynthetics

Global Synthetics is a 100% Australian-owned company, proud to offer a complete range of high-quality geosynthetic products backed by over 200 years of combined staff experience in the industry.

We have supplied products to some of the largest recent infrastructure works in Australia. Global Synthetics provides major benefits to any geotechnical engineering project with the right products and our technical expertise.

Global Synthetics products are used in the following applications:

- Pavement Stabilisation
- Ground Improvement
- Soil Reinforcement and Retaining Structures
- Water Management
- Drainage Systems & Hydraulic Works
- Landfills
- Coastal Erosion Structures

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